



RAF-P BLACK

PU BLACK RETARDANT SYSTEM RAF P

PRODUCER

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RETARDANT PRODUCT

IDENTIFICATION CODE:	RAF-P BLACK									
Description :	System composed by two components pigmented PU basecoat and topcoat									
Products:	<table border="0"> <tr> <td>white basecoat</td> <td>code FL0511</td> <td>based on oxydrilated alkyd resins</td> </tr> <tr> <td>black topcoat</td> <td>code FO2516</td> <td>based on oxydrilated alkyd resins</td> </tr> <tr> <td>hardener</td> <td>code FC1110</td> <td>based on isocyanic resins</td> </tr> </table>	white basecoat	code FL0511	based on oxydrilated alkyd resins	black topcoat	code FO2516	based on oxydrilated alkyd resins	hardener	code FC1110	based on isocyanic resins
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black topcoat	code FO2516	based on oxydrilated alkyd resins								
hardener	code FC1110	based on isocyanic resins								

APPLICATION METHOD

Substrate preparation:	Clean the surface and sanding with grit paper 120-150. Remove completely the old coating film						
Basecoat preparation	Mixing by weight: <table border="0"> <tr> <td>basecoat</td> <td>FL0511</td> <td>100 %</td> </tr> <tr> <td>hardener</td> <td>FC1110</td> <td>50 %</td> </tr> </table>	basecoat	FL0511	100 %	hardener	FC1110	50 %
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Topcoat preparation	Mixing by weight: <table border="0"> <tr> <td>black topcoat</td> <td>FO2516</td> <td>100 %</td> </tr> <tr> <td>hardener</td> <td>FC1110</td> <td>50 %</td> </tr> </table>	black topcoat	FO2516	100 %	hardener	FC1110	50 %
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hardener	FC1110	50 %					
Application method	by spray						
Application :	Apply 2 coats basecoat FL0511 – spreading rate weight 150 g/m ² each coat. Drying time: 24 hours Sanding slightly with grit paper 320 Apply one coat of topcoat FO2516 – spreading rate weight 150 g/m ² . Total quantity to be applied : 450 g/m ² .						

MAINTENANCE

Once dry, products have excellent chemical resistance properties and surface can be clean with neutral cleaner.



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FURTHER INFORMATION

Product has unlimited shelf life.
However, after prolonged storage, some settlement may occur. It is therefore advisable to homogenize well the product before using it
DO NOT STORE AT TEMPERATURE OVER 55 °C
Do not use the product in case of high level of humidity conditions.
Mix very well before use.

TEST SURFACE.

Fiber wood panel of medium thick (MDF) not fire retardant
Volumetric mass between 650 and 800 kg/m³
Thickness 4 ± 0,2 mm