



RAF-P GREEN

Green Polyurethane System

PRODUCER

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FIRE RETARDANT PRODUCT

Sales name:	RAF-P GREEN		
Description:	System composed of liquid pigmented two component polyurethane base and top coats		
Nature of the components	White base coat	code FL0511	Based on oxydrilated alkyd resins
	Green Top Coat	code FO2519	Based on oxydrilated alkyd resins
	Catalyst	code FC1110	Based on isocyanic resins

APPLICATION METHOD

Substrate preparation	Clean the surface and sand using 120-150 grit paper completely removing any old coating films present.					
Base coat preparation for application:	Mixing by weight:					
	<table> <tr> <td>Base coat</td> <td>FL0511</td> <td>100 %</td> </tr> <tr> <td>Catalyst</td> <td>FC1110</td> <td>50 %</td> </tr> </table>	Base coat	FL0511	100 %	Catalyst	FC1110
Base coat	FL0511	100 %				
Catalyst	FC1110	50 %				
Top coat preparation for application:	Mixing by weight:					
	<table> <tr> <td>Green Top Coat</td> <td>FO2519</td> <td>100 %</td> </tr> <tr> <td>Catalyst</td> <td>FC1110</td> <td>50 %</td> </tr> </table>	Green Top Coat	FO2519	100 %	Catalyst	FC1110
Green Top Coat	FO2519	100 %				
Catalyst	FC1110	50 %				
Application method:	spray					
Product application	<p>Apply 2 coats of FL0511 white base coat at 150 g/m² for each coat. Leave to dry for 24 hours and sand slightly using 320 grit paper</p> <p>Apply a coat of FO2519 blue top coat at 150 g/m².</p> <p>Total amount to apply: 450 g/m².</p>					

MAINTENANCE

Once dry the product has optimum chemical resistance properties and can be treated with normal detergent products.

Date: 11/06/2007

Producer's signature :



RAF-P GREEN

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OTHER USEFUL INFORMATION REGARDING CORRECT USE OF THE PRODUCT

Unlimited shelf life.
After prolonged storage periods check for the presence of sediment on the bottom of the can and homogenize the product well before use.
It fears the heat: do not store at temperatures over 55 °C
The product is sensitive to humid environmental conditions. Do not use in very humid conditions
Always mix the product well before use.

TEST SURFACE.

Average density wood fibre panel (MDF) not fire retardant.
Volumetric mass between 650 and 800 kg/m³
Even thickness of 4 ± 0.2 mm

Date: 11/06/2007

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